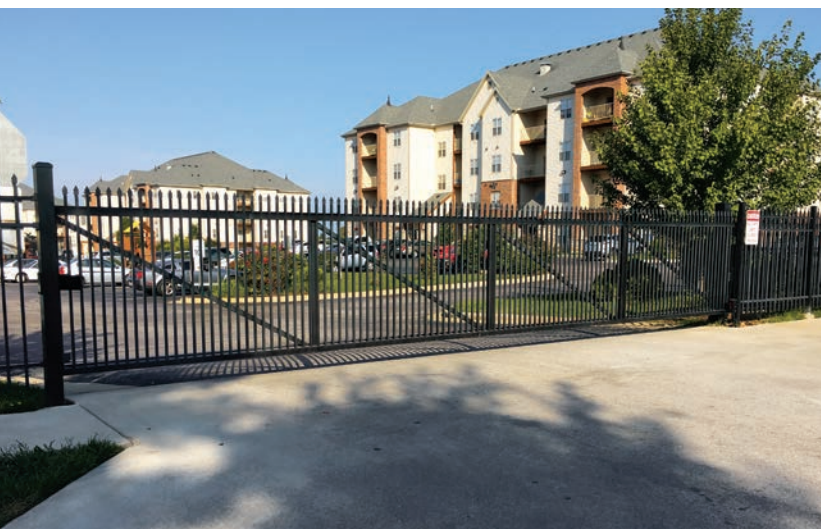


# DSI GATES

*Entry  
Cantilever  
Aluminum Frame*



**Digger  
Specialties  
Inc.**

*Transforming the Outdoor Living Experience™*



# DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

Our DSI Gates provide elegance and beauty for residential, commercial, and industrial needs. This premium line of gates provides a great investment in your home or business.



Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Our DSI Gates are covered by our aluminum Lifetime Limited Warranty which demonstrates our faith in our product and our commitment to you.

Visit [diggerspecialties.com](http://diggerspecialties.com) to view and register a DSI warranty.

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# COLORS & POWDER COATING PROCESS

DSI Aluminum Products are available in 12 standard AAMA 2604 colors to compliment your project; from satin colors to textured colors.

Custom colors and AAMA 2605 colors are available by special order.



## Textured Colors



Black Fine Texture



Bronze Fine Texture



Brown Fine Texture



White Fine Texture



Grey Fine Texture

## Non Textured Colors



Gloss Beige



Chocolate



Ninety Bronze



Sandy Shore



Satin Black



Gloss White



Speckled Walnut

## Optional Color



Gold Accent  
Fine Texture

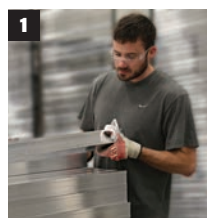
(Upcharge may apply)

Select accessories are available in an optional Gold Accent color. See page 9 for more information on the items available.

Colors shown are a close approximation of the true color. Please request actual samples for accurate powder coating colors.

## Exclusive DSI Powder Coating Process

DSI's proprietary 10 step powder coating process provides an uncompromising quality created by state-of-the-art technology. Our system is certified by the Powder Coating Institute providing peace of mind in your investment. Our powder coating is verified by the American Architectural Manufacturers Association and is covered by a Lifetime Limited Warranty.



**1** The raw premium-grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



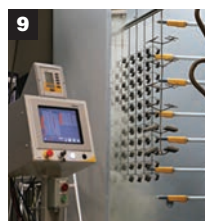
**2** The product enters a heated cleaning stage to remove extrusion debris and fabrication oils.



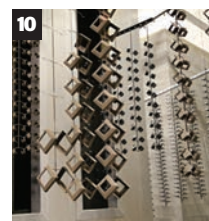
**3-6** **Clean:** City water rinse  
**Cleaner:** Recycling reverse osmosis water rinse  
**Cleanest:** Pure reverse osmosis water rinse  
**Sealer:** Dried-in-place aluminum sealer



**7-8** A 200 MPH air blast removes water drops from the pre-treated aluminum. A convection oven completes the dry-off process.



**9** Powder is applied with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.



**10** The powder coating is then bonded and adhered to the aluminum substrate in a 400 degree cure stage.





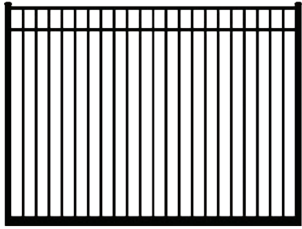
# ENTRY GATES

Design the perfect first impression with DSI's customizable Entry Gates. DSI Entry Gates are an excellent way to add curb appeal and increase the value of your property with their distinctive appearance. You will also enjoy an added peace of mind with the security and protection provided to your property by DSI Entry Gates.



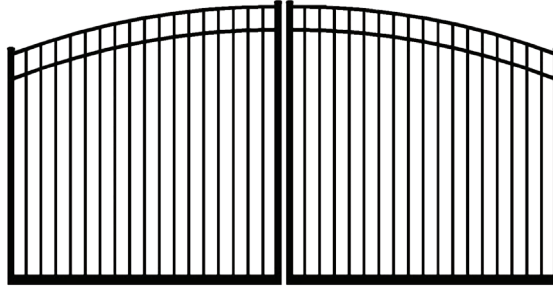
# Entry Gates

## Configurations



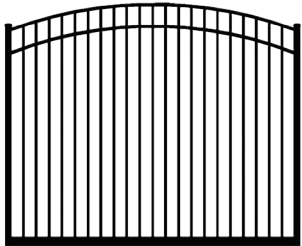
### Standard

84" - 192" Single Gate Openings  
168" - 384" Double Gate Openings



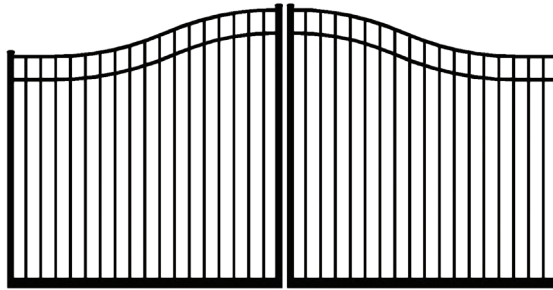
### Continuous Arch Double Gate

168" - 384" Openings



### Arched

84" - 192" Single Gate Openings  
168" - 384" Double Gate Openings



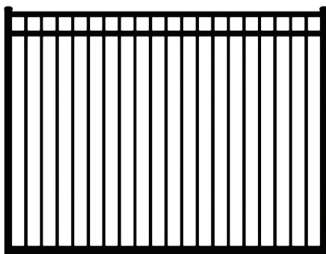
### Designer Arch Double Gate

168" - 384" Openings

## Specifications

Suggested Use	Heights	Picket Size	Rail Size	Bottom U-Frame	Post Size	Single Gate Opening
Residential	36", 42", 48", 54", 60", 72"	5/8" x 5/8"	1-1/8" x 1"	1-1/2" x 3"	4"	84", 96"
Premium Residential/ Commercial	36", 42", 48", 54", 60", 72"	3/4" x 3/4"	1-1/8" x 1"	1-1/2" x 3"	4"	84", 96"
	36", 42", 48", 54", 60", 72"	3/4" x 3/4"	1-1/2" x 1-1/2"	1-1/2" x 5-1/2"	6"	108", 120", 132", 144", 156", 168", 180", 192"
Industrial	48", 54", 60", 72", 84", 96"	1" x 1"	1-1/2" x 1-1/2"	1-1/2" x 3"	4"	84", 96"
	48", 54", 60", 72", 84", 96"	1" x 1"	1-1/2" x 1-1/2"	1-1/2" x 5-1/2"	6"	108", 120", 132", 144", 156", 168", 180", 192"

## Features



Strong Heavy-Duty U-Frame Construction eliminates bracing for gate openings 144" and smaller



Gate rails and pickets are welded at each connection for added strength and durability

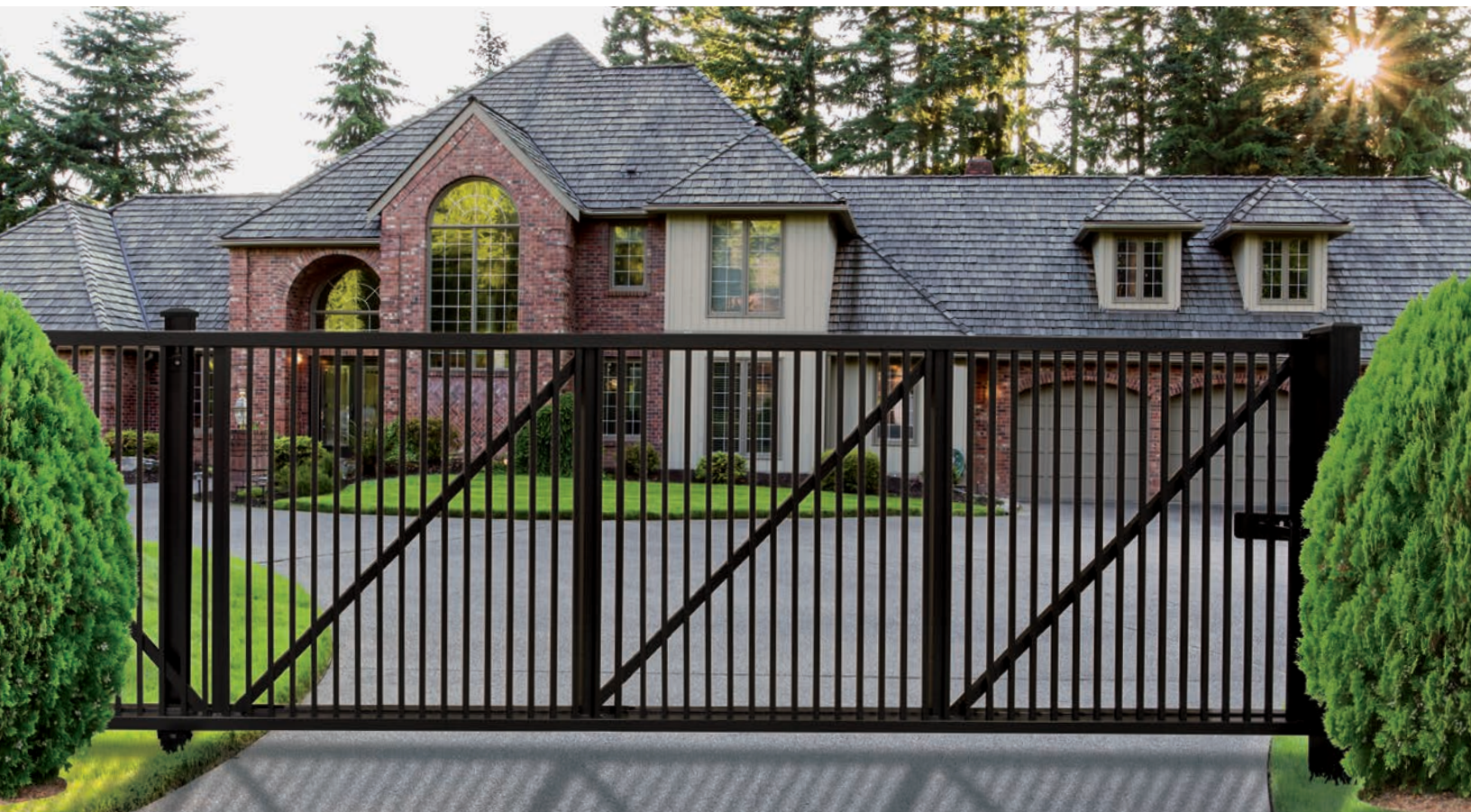




# CANTILEVER GATES

DSI Cantilever Gates offer versatility while providing both security and a unique appearance for the entrance to your property.

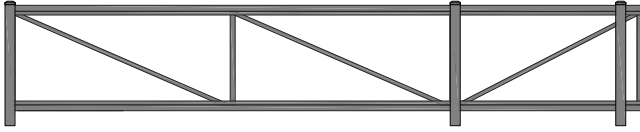
Cantilever Gates are suspended above the surface, allowing their use over a wide range of surfaces.



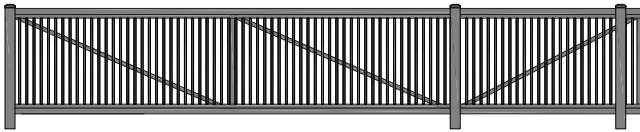
# Cantilever Gates

## Configurations

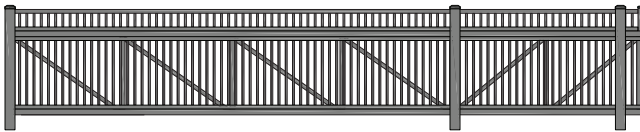
### 2-Rail Frame Only



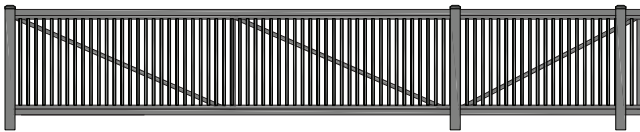
### 2-Rail Flat Top 3/4" Picket - Double Picket Spacing



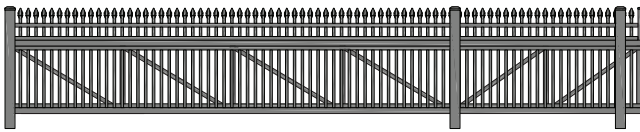
### 3-Rail 3/4" Picket - Double Picket Spacing



### 2-Rail Flat Top 1" Picket - Double Picket Spacing



### 3-Rail 1" Picket - Double Picket Spacing



## Specifications

Models	Grade	Heights	Catch/Latch Post Size	Single Gate Openings
2 Rail Frame Only	Standard	48", 60", 72"	4"	12', 14', 16'
	Heavy Duty	48", 60", 72"	4"	18', 20'
	Industrial	48", 60", 72"	6"	24', 26', 28', 30', 32'
2 Rail Flat Top 3/4" Picket Double Picket Spacing	Standard	48", 60", 72"	4"	12', 14', 16'
	Heavy Duty	48", 60", 72"	4"	18', 20'
	Heavy Duty	48", 60", 72"	6"	22'
	Industrial	48", 60", 72"	6"	24', 26', 28', 30', 32'
3 Rail Flat Top, Spear, or Finial 3/4" Picket Double Picket Spacing	Standard	48", 60", 72"	4"	12', 14', 16'
	Heavy Duty	48", 60", 72"	4"	18', 20'
	Heavy Duty	48", 60", 72"	6"	22'
	Industrial	48", 60", 72"	6"	24', 26', 28', 30', 32'
2 Rail Flat Top 1" Picket Double Picket Spacing	Standard	48", 60", 72"	4"	12', 14', 16'
	Heavy Duty	48", 60", 72"	4"	18', 20'
	Heavy Duty	48", 60", 72"	6"	22'
	Industrial	48", 60", 72"	6"	24', 26', 28', 30', 32'
3 Rail Flat Top, Spear, or Finial 1" Picket Double Picket Spacing	Standard	48", 60", 72"	4"	12', 14', 16'
	Heavy Duty	48", 60", 72"	4"	18', 20'
	Heavy Duty	48", 60", 72"	6"	22'
	Industrial	48", 60", 72"	6"	24', 26', 28', 30', 32'

**Key:** ■ Meets ASTM F2200 and UL-325 spacing requirements for motorized gates. Adjacent fence must meet ASTM F2200 and UL-325 spacing requirements for motorized gate application.

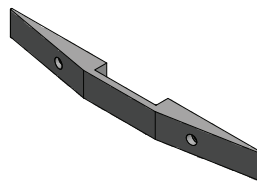
## Features



ASTM F2200 Compliant Gap Protector (Included with Gate)



Post Brace (Included with Gate)



Post Deflector (Included with Gate)



48" x 96" Powder Coated Aluminum Mesh Sheet (Optional - Sold Separately)





# ALUMINUM FRAME GATES

DSI offers both Welded and Adjustable Aluminum Frame Gates that provide lasting strength and long term performance. The appealing vinyl infill completes this attractive and cost effective privacy gate.

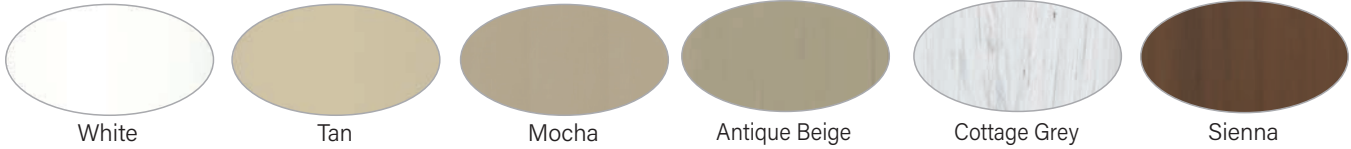




# Aluminum Frame Gates

## Vinyl Infill Colors

DSI Aluminum Frame Gates are offered in six infill colors. Some colors are available for select products. Please see the specifications chart below for availability.



## Specifications

### Adjustable Gates

### Welded Gates

Frame Colors	Infill Colors	Infill Size	Heights	Post Size	Single Gate Openings	Infill Size	Heights	Post Size	Single Gate Openings
Any Standard DSI Aluminum Color (Shown on Page 1)	White Tan Cottage Grey Sienna	7/8" x 6" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 6" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 1)	Antique Beige Mocha	7/8" x 6" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 6" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 6" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Any Standard DSI Aluminum Color (Shown on Page 1)	White Tan	7/8" x 11.28" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 11.28" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Gloss Mocha Any Standard DSI Aluminum Color (Shown on Page 1)	Mocha	7/8" x 11.28" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" Snap Lock Tongue & Groove	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
		7/8" x 11.28" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	7/8" x 11.28" Snap Lock Tongue & Groove	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"
Any Standard DSI Aluminum Color (Shown on Page 1)	N/A - Frame Only	N/A - Frame Only	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	N/A - Frame Only	72"	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 84", 96", 120"
	N/A - Frame Only	N/A - Frame Only	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	72", 96", 120"	N/A - Frame Only	84", 96" with Mid-Rail	6" Square Aluminum 6-5/8" Round Bollard (Not Available from DSI)	60", 72", 84", 96", 120"

## Features



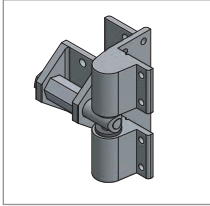
Adjustable Gates are Easy to Resize in the Field



Strong & Durable Powder Coated Frame

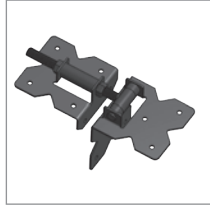
# GATE HARDWARE

## Entry Gate Hinge

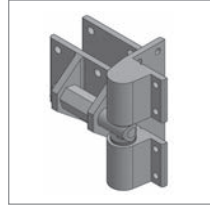


HD Adjustable Hinge  
for 2" Gate Side

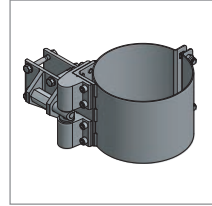
## Aluminum Frame Gate Hinges



Commercial Hinge



HD Adjustable  
Hinge for 1-1/2"  
Gate Side



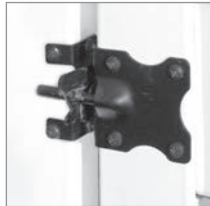
Adjustable Bollard  
Hinge for 6-5/8"  
Round Posts  
Posts not sold by DSI

## Entry Gate Latch



Lokk Latch Deluxe

## Aluminum Frame Gate Latches



Residential Latch



Lokk Latch

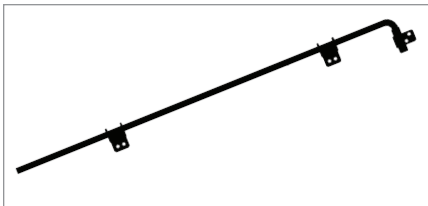


Lokk Latch Deluxe



Sentry Latch

## Entry and Aluminum Frame Gate Canebolt

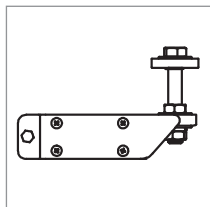


Canebolt (Drop Pin Kit)

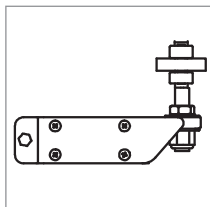
## Cantilever Gate Hardware



Gate Stop



Guide Roller with  
Bracket  
Available for 4" or  
6" Post



Truck with Bracket  
Available for 4" or  
6" Post



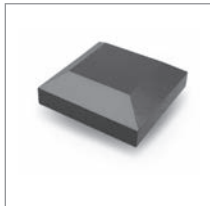
Lock Bar  
For Non-Motorized  
Gates only



# ACCESSORIES & OPTIONS

## Post Caps

Gold  
Accent  
Available



Flat Cap  
4", 6"



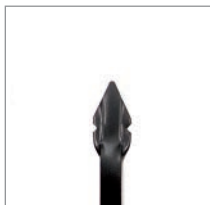
Ball Cap  
4"

## Touch Up Paint



Spray, Pen, or  
Bottle

## Entry and Cantilever Gate Spears



C Spear



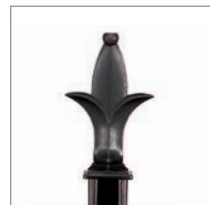
R Spear

## Entry and Cantilever Gate Finials

Gold  
Accent  
Available



Quad



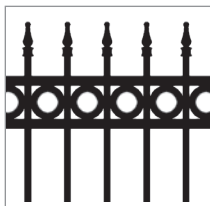
Triad



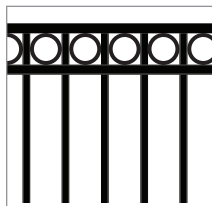
Fleur-De-Lis

## Entry and Cantilever Gate Rings

Gold  
Accent  
Available



Spear or Finial Top



Flat Top

## Cantilever Wall Mount



Use to attach fence  
sections between  
gate support posts

# CUSTOM GATES



**Digger  
Specialties  
Inc.**

*Transforming the Outdoor Living Experience™*

**We put the “special” in Digger Specialties!**

Let DSI help solve your unique installation challenges and design needs. Our team in Technical Services can make your dream a reality.



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